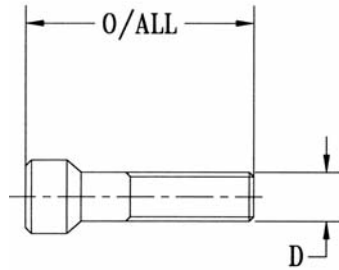


# Circular Chasers

## DR6I - Chaser Screw Component Parts



| Diehead<br>4 Per Set      | Chaser<br>Length | Screw<br>Diameter | OAL     | EDP#<br>Left Hand | EDP#<br>Right Hand |
|---------------------------|------------------|-------------------|---------|-------------------|--------------------|
| 1/4 & 5/16                | 1/4 & 3/8        | 6-32              | 5/8     | 3196              | 3219               |
|                           | 1/4              | 8-32              | 1/2     | 3186              | 3211               |
| 3/8 & 9/16                | 9/16             | 12-28             | 15/16   | 3185              | 3210               |
|                           | 3/4              | 12-28             | 1 7/32  | 3189              | 3214               |
| 13/16 &<br>1" &<br>1 1/16 | 9/16             | 1/4-28            | 1 5/32  | 3184              | 3209               |
|                           | 3/4              | 1/4-28            | 1 3/8   | 3187              | 3212               |
|                           | 7/8 & 1"         | 1/4-28            | 1 9/16  | 3181              | 3206               |
| 1 5/8 & 2"                | 5/8              | 3/8-24            | 1 3/16  | 3178              | 3202               |
|                           | 7/8              | 3/8-24            | 1 7/16  | 3179              | 3203               |
|                           | 1 1/8            | 3/8-24            | 1 11/16 | 3188              | 3213               |
| 1 5/8 & 2"<br>Heavy Duty  | 5/8              | 5/16-24           | 1 7/16  | 3190              | 3215               |
|                           | 7/8              | 5/16-24           | 1 11/16 | 3191              | 3216               |
|                           | 1 1/8            | 5/16-24           | 1 15/16 | 3192              | 3204               |
| 2 3/8                     | 3/4              | 3/8-24            | 1 7/16  | 3179              | 3203               |
|                           | 1"               | 3/8-24            | 1 11/16 | 3188              | 3213               |
|                           | 1 1/8 & 1 1/4    | 3/8-24            | 1 15/16 | 3180              | 3205               |

| Diehead<br>5 Per Set | Chaser<br>length | Screw<br>Diameter | OAL     | EDP#<br>Left Hand | EDP#<br>Right Hand |
|----------------------|------------------|-------------------|---------|-------------------|--------------------|
| 13/16 & 1"           | 9-16             | 12-28             | 15/16   | 3185              | 3210               |
|                      | 3/4              | 12-28             | 1 7/32  | 3189              | 3214               |
| 1 5/8                | 9/16             | 1/4-28            | 1 5/32  | 3184              | 3209               |
|                      | 3/4              | 1/4-28            | 1 3/8   | 3187              | 3212               |
|                      | 7/8 & 1"         | 1/4-28            | 1 9/16  | 3181              | 3206               |
|                      | 1 1/8            | 1/4-28            | 1 25/32 | 3183              | 3208               |
| 2 3/8                | 5/8              | 3/8-24            | 1 3/16  | 3178              | 3202               |
|                      | 7/8              | 3/8-24            | 1 7/16  | 3179              | 3203               |
|                      | 1 1/8            | 3/8-24            | 1 11/16 | 3188              | 3213               |